

# ALLEGRO BRUSHROLL REPLACEMENT INSTRUCTIONS



## A. CLEAR BELT COVER

Part #7214

- General cleaning
- Air Intake Nozzle
- Turbine Assembly

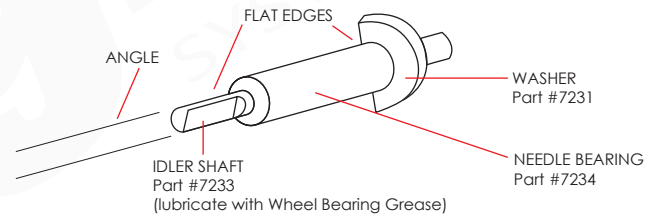
## B. MODIFIED SHAFT

- Designed to prevent belt breakage
- Should a sudden stop of the brush occur, the belt will ride onto a smooth step on the turbine drive shaft.

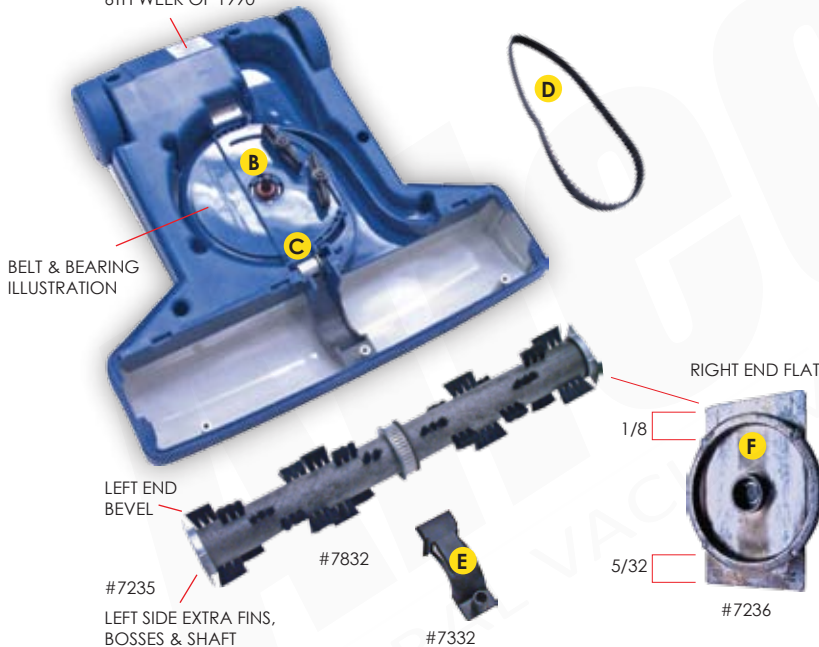
## C. NEEDLE BEARING

Part #7233, #7234, #7231

- Screw under needle bearing must be removed to take off housing
- Needle bearing seats at an angle
- Flat side of washer to rear
- Flat side of idler shaft to front
- See illustration on housing



DATE CODE:  
FIRST 2 NUMBERS ARE  
THE YEAR, SECOND  
TWO NUMBERS ARE  
THE WEEK, EX. 9006 IS  
6TH WEEK OF 1990



## D. BELT

Part #7227-01

- Belt should twist to right
- See illustration on housing

## E. BELT SHROUDS

Part #7331, 7332

- Upper and Lower Shrouds
- Prevents belt contamination
- Designed to fit around sprocket & protect the drive belt

## F. SHAFT SUPPORT

Part #7235 & #7236

- Shaft support is 1/32" off centre
- When installing new belt - Arrows on both shaft supports must point to rear wheels

